

Work Order ID 74395

Thursday, September 29, 2011 11:38:40 AM



Page 1

Item ID: D206-642-113

Accept



Setup Start



Revision ID:

Item Name: Skidtube LH

Stop



Start Date: 9/29/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/20/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *11-09-29* Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	O

100 0.00



DOCUMENT CONTROL

DC Memo 0.00

Document Control Photocopy bluefile & type labels per PPP206-642-113 CHG001

Sullivan

110 Pick Kit 0.00



Packaging Memo 0.00

Packaging

Perkins

120 QC4- 100% Inspect kits for completeness 0.00



QC Memo 0.00

Quality Control

Sullivan

(EO)

B73865 LH

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74395

Thursday, September 29, 2011 11:38:40 AM

Page 2

Item ID: D206-642-113

Accept

Revision ID:

Item Name: Skidtube LH

Start Date: 9/29/2011 Start Qty: 1.00

Required Date: 10/20/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-642-113

Location:

PPP Rev: A

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/20/11
mf 11-10-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, September 29, 2011 11:38:37 AM

Page 1

Work Order ID: 74395

Parent Item: D206-642-113

Parent Item Name: Skidtube LH



Start Date: 9/29/2011



Required Date: 10/20/2011

Start Qty: 1.00


Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV.N DD VERF:EC
REV:B 11.09.23 ADDED K10111 DD VERF:EC

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D206-642-151  Replacement Skidtube		Manufactured	No			110	Each	0.0000	1	1			
K10111  Saddle, Skidtube 206		Manufactured	No			110	Each	0.0000	1	1			



73868 



74178 

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID D206-642-113 FT.RUCKER

November-01-11 8:37:04 AM

*D206-642-113 FT RUCK

Page 1

Item ID: D206-642-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH

Start Date: 10/31/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: W

Date: 11-11-01

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-642	O
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105

0.00

105

Eng

Memo

74395

0.00

Engineering

D206-642-113 B
INSPECT SADDLES A/R

Pme 11.11.03.

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

~~TH~~ 11.11.03

Work Order ID D206-642-113 FT.RUCKER

*D206-642-113 FT RUCK

Page 2

November-01-11 8:37:04 AM

Item ID: D206-642-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH

Start Date: 10/31/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

REPACKAGE D206-642-113
USING NEW LABELS CHG002

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

SCAN WITH ORIGINAL W/O

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D206-642-113	CHG	CHG001
DESC	Skidtube Assembly	STC	SH98-4
LOT	B74395	STC	SA00475SE
MODEL	Bell 206A/B	STC	
PATENTS: US 7,573,584; CA 2,222,184 EUROPEAN No. 0,682,655		MADE IN CANADA 02729-2	

11.11.03

11/11/03

11.11.03